

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
21 March 2002 (21.03.2002)

PCT

(10) International Publication Number
WO 02/22064 A1

(51) International Patent Classification⁷: **A61F 13/64**

JOHANSSON, Åsa; Sockenvägen 4, S-417 16 Göteborg (SE).

(21) International Application Number: PCT/SE01/01949

(74) Agent: **GÖTEBORGS PATENTBYRÅ DAHLS AB**; Sjöporten 4, S-417 64 Göteborg (SE).

(22) International Filing Date:
12 September 2001 (12.09.2001)

(81) Designated States (*national*): AE, AG, AL, AM, AT, AT (utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, CZ (utility model), DE, DE (utility model), DK, DK (utility model), DM, DZ, EC, EE, EE (utility model), ES, FI, FI (utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.

(25) Filing Language: Swedish

(26) Publication Language: English

(30) Priority Data:
0003231-8 12 September 2000 (12.09.2000) SE

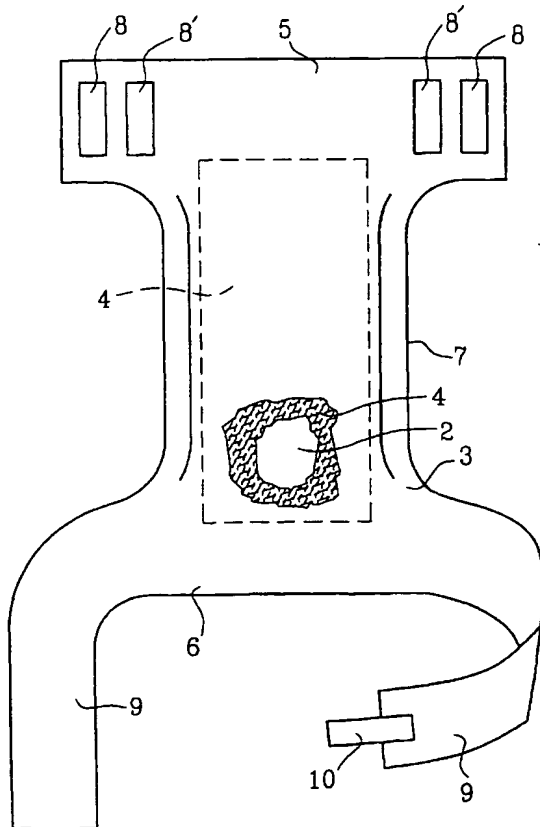
(71) Applicant: **SCA HYGIENE PRODUCTS AB** [SE/SE]; S-405 03 Göteborg (SE).

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

(72) Inventors: **HERMANSSON, Kent**; Citrusgatan 7, S-426 54 Västra Frölunda (SE). **RAGNARSSON, Christina**; Olof Skötkonungsgatan 45, S-412 69 Göteborg (SE).

[Continued on next page]

(54) Title: ABSORBENT ARTICLE WITH ADJUSTABLY ATTACHMENT OF FASTENING MEANS



(57) Abstract: Absorbent article such as a diaper and a incontinence guard comprising a liquid permeable topsheet (3), a liquid impermeable backsheet (2) and an absorbent body (4) enclosed therebetween, said article having a front portion (5), a rear portion (6) and a crotch portion (7) therebetween, and further is provided with a pair of belt portions (9) attached to the rear portion (6) alternatively the front portion (5) of the article and which are intended to be fastened together around the waist of the wearer and where said front portion (5) alternatively the rear portion (6) is provided with fastening means (8) of the hook-and-loop type, intended to be attached to the belt portions (9), in such a way that the article will assume a pantlike shape, where the belt portions (9) form a part of the waist portions of the pant. Said article comprises at least one second fastening means of hook-and-loop type (8') which is arranged inside said first fastening means (8) on the front portion (5) of the article.



WO 02/22064 A1



IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

Absorbent article with adjustably attachment of fastening means

Technical field

5 The present invention refers to an absorbent article such as a diaper and an incontinence guard comprising a liquid permeable topsheet, a liquid impermeable backsheet and an absorbent body enclosed therebetween, said article having a front portion, a rear portion and a crotch portion therebetween, and further is provided with a pair of belt portions, said belt portions being permanently integrated with the rear portion alternatively the front
10 portion of the article and which are intended to be fastened together around the waist of the wearer and where said front portion alternatively the rear portion is provided with attachment means intended to be attached to the belt portions, in such a way that the article will assume a pantlike shape, where the belt portions form a part of the waist portions of the pant.

15

Background of the invention

Diapers and incontinence guards for incontinent adults usually have a garment portion holding an absorbent body in place against the user's body and attachment means which hold the garment portion in place also when the user is moving. A common type of
20 attachment means are adhesive tapes or hook and loop fasteners of the touch-and-close type which directly attach the front and rear portions of the absorbent article to each other. It is further known, through e.g., EP-A-0 287 388, EP-A-0 409 307, EP-A-0 528 282, EP-A-0 605 012 and FR-A-2 586 558, to attach the front and rear portions of the article by means of a belt, at which the possibilities to adjust the fit are improved. The belt further
25 provides a simplified change of diaper or incontinence guard, especially when the patient is standing up.

On a common type of belt diaper the belt portions are first attached around the waist on the patient and then the front portion of the diaper is attached to the outside of the belt
30 using hook and loop fasteners, being arranged on the belt and the front portion respectively. One problem with diapers provided with hook and loop fasteners and a

plastic backsheet material, is that on smaller persons the tab having the hook and loop fasteners on the front portion reaches all the way to the plastic backsheet on the rear portion of the diaper. The hook and loop fasteners can not attach to this plastic material. If in this case the front portion is anyhow attached to the belt, this will lead to a poor fit of the diaper.

Document WO 97/31605 discloses a diaper having extended side portions, exhibiting fastening means at the ends intended to be attached against corresponding fastening means arranged at the front portion of the diaper. A number of fastening means are arranged on the front portion for an adaptation to different waist sizes. However, the diaper shown in the document is not a belt diaper in accordance with the present invention, where the belt portions are attached around the waist of the wearer, whereafter the front portion of the diaper is attached against the belt portions. Therefore, it does not solve the problem with an increased fit for belt diapers and in particular diapers exhibiting hook and loop fasteners.

Summary of the invention

The object of the present invention is to accomplish a belt-provided absorbent article, such as a diaper or incontinence guard according to the above given definition, exhibiting an improved fit. This object is being solved in that the diaper comprises at least one second fastening means being of the hook and loop fasteners type, being arranged inside said first fastening means on the front portion of the article. This second fastening means attach to the belt portions, which leads to a good fit of the diaper also on a person having a smaller waist size.

Short description of the drawings

The invention will in the following be closer described with reference to an embodiment shown in the accompanying drawings.

Fig. 1 shows schematically a perspective view of a diaper or incontinence guard according to the invention.

Detailed description of the invention

The drawing shows an embodiment of a diaper or incontinence guard 1 comprising a liquid impermeable backsheet 2, a liquid permeable topsheet 3 and an absorbent body 4 enclosed therebetween. The liquid permeable topsheet 3 can consist of a nonwoven material, e.g., a spunbond material of continuous filaments, a meltblown material, a bonded carded fibrous web or a perforated plastic film. The liquid impermeable backsheet 2 may consist of a plastic film, a nonwoven material coated with a liquid impervious material or a hydrophobic nonwoven material which resists liquid penetration. In the present invention the backsheet material consists of a plastic film, which can not function as a reception surface for hook and loop fasteners.

The topsheet 3 and the backsheet material 2 has a somewhat greater extension in the plane than the absorbent body 4 and extends outside the edges thereof. The layers 2 and 3 are connected to each other within the projecting portions thereof, e.g., by gluing or welding by heat or ultrasonic.

The absorbent body 4 can be of any conventional kind. Examples of commonly occurring absorbent materials are cellulosic fluff pulp, tissue layers, highly absorbent polymers (so called superabsorbents), absorbent foam materials, absorbent nonwovens or the like. It is common to combine cellulosic fluff pulp with superabsorbents in an absorbent body. It is also common to have absorbent bodies comprising layers of different material with different properties with respect to liquid acquisition capacity, liquid distribution capacity and storage capacity. It is well-known to the person skilled in the art and does therefore not have to be described in detail. The thin absorbent bodies which are common in for example baby diapers and incontinence guards often comprise a compressed mixed or layered structure of cellulosic fluff pulp and superabsorbent.

The diaper/incontinence guard is intended to enclose the lower part of the wearer's trunk like a pair of absorbent pants. It comprises a front portion 5 intended during use to be worn on the front part of the user's body, a rear portion 6 intended during use to be worn on the rear part of the user's body, and a more narrow crotch portion 7 located between

the front and rear portions and which is intended to be worn in the crotch part of the user between the legs.

5 A pair of belt portions 9 are with one end attached, e. g., glued or ultrasonically welded, to the rear portion 6 of the diaper. The belt portions 9 are with their opposite ends intended to be fastened together, e. g. by means of fastening means 10 which is attached against the outside of the opposite belt portion. The fastening means may be a hook-and-loop type fasteners or tape tabs. The attachment tapes 8 of the front portion 5 comprises one part of a hook-and-loop type fastener and is provided with a surface having hook-
10 material. The outside portions of the belt portions 9 comprises the reception surface for the hook-material. This reception surface, the so-called loop portion is preferably comprised of a non-woven material. Said fastening means 8 is intended to be attached against the outsides of the belt portions 9 in order to fasten together the diaper/incontinence guard to the desired pantlike shape.

15

According to an alternative embodiment the belt portions are attached to the front portion 5 of the diaper and thus are intended to be fastened together on the back of the wearer. The fastening means 8 are then arranged on the rear portion 6 of the diaper.

20 The width of the belt portions 9 should be between 5-20 cm, preferably between 7-15 cm.

The belt portions 9 are preferably a laminate of a carrier material, which forms the outside of the belt, and a soft nonwoven, which forms the inside of the belt intended to be in direct contact with the skin of the user. A suitable nonwoven material can be a spunbond
25 material of e.g. polypropylene- or polyethylene fibres. Conjugate fibres may also be used. Another suitable nonwoven material can be a carded thermobonded material of e.g., polypropylene- , polyester- or conjugate fibres. Also elastic laminates are suitable to use as material in the belt portions. The carrier material should be adapted to function as a reception surface for both the attachment means 8 and 10, wherein in those cases the
30 attachment means are hook-and-loop type fasteners, nonwoven materials are suitable.

Said fastening means 8 is comprised of surfaces having hook-material. The hook-material surface, i.e. the fastening means 8, is arranged on a suitable location at the front portion for attachment to the belt. Inside this first fastening means 8 a second fastening means 8' is arranged on a suitable distance. Fastening means 8 and 8' may also be arranged on a tab which can be arranged in a way so that it projects a certain distance from the edge of the front portion 5. When the product is applied on a normally sized person, both fastening means is used for attachment against the belt. However, on a smaller person, where the fastening means 8 extend beyond the belt portions 9 all the way to the backsheet material 2, only the second fastening means 8' is used for attachment to the belt, since the first fastening means 8 is not capable to attach against the plastic material on the rear portion of the product. The front portion may also comprise a number of secondary fastening means 8'.

The diaper may now be adapted to different persons depending on their size with remained fit. It leads to a higher flexibility on e.g. hospitals and homes for elderly people, when the same diaper size may be used to an increased number of persons.

The invention is of course not limited to the above described embodiment but can be modified within the scope of the claim.

Claims

1. Absorbent article such as a diaper and an incontinence guard comprising a liquid permeable topsheet (3), a liquid impermeable backsheet (2) and an absorbent
5 body (4) enclosed therebetween, said article having a front portion (5), a rear portion (6) and a crotch portion (7) therebetween, and further is provided with a pair of belt portions (9), said belt portions (9) being permanently integrated with the rear portion (6) alternatively the front portion (5) of the article and which are intended to be fastened together around the waist of the wearer and where said
10 front portion (5) alternatively the rear portion (6) is provided with fastening means (8) of the hook-and-loop type, intended to be attached to the belt portions (9), in such a way that the article will assume a pantlike shape, where the belt portions (9) form a part of the waist portions of the pant,
characterized in,
15 that it comprises at least one second fastening means of hook-and-loop type (8') which is arranged inside said first fastening means (8) on the front portion (5) of the article.

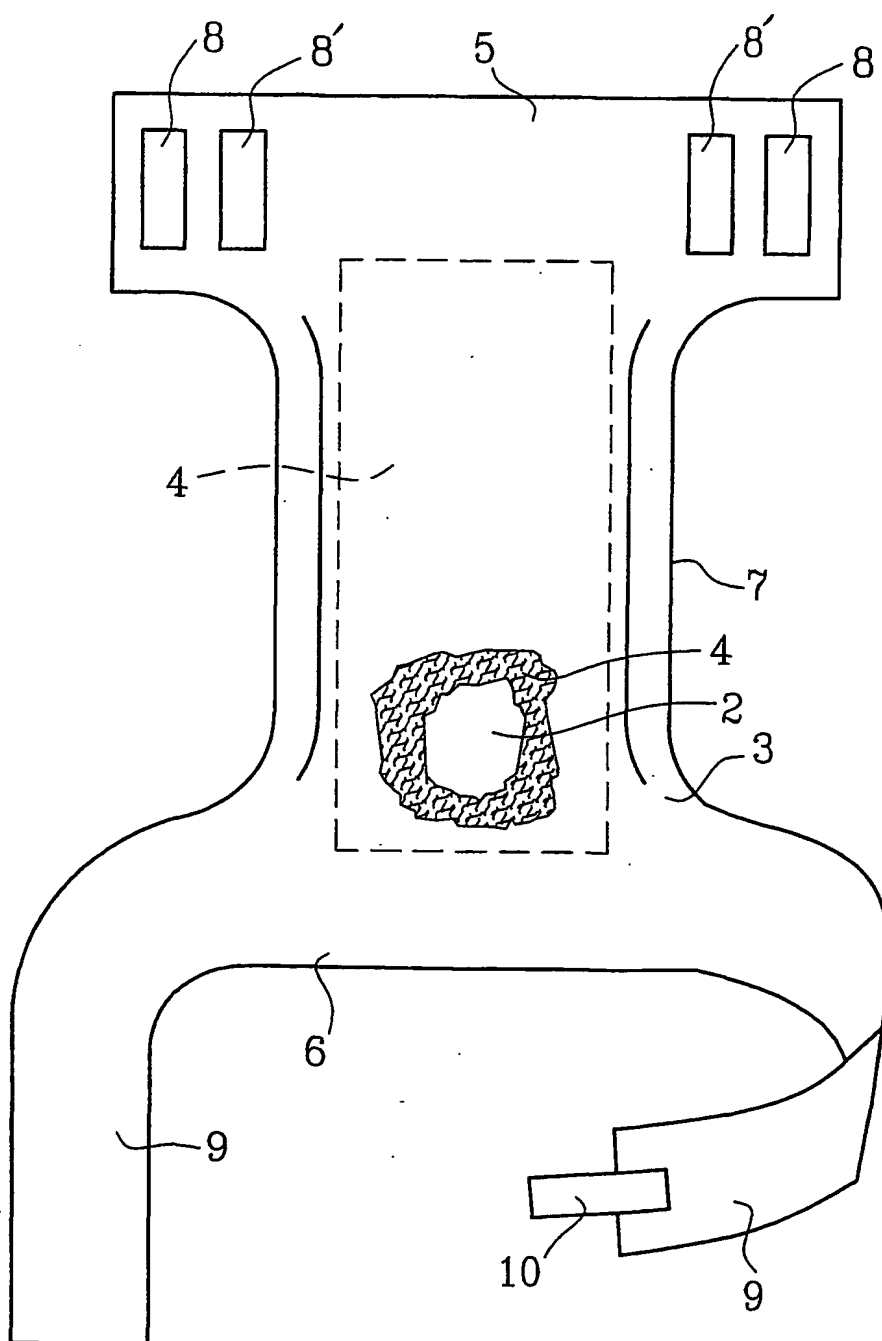


FIG. 1

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 01/01949

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: A61F 13/64

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,N0 classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5445628 A (WILLIAM P. GIPSON ET AL), 29 August 1995 (29.08.95), column 1, line 59 - column 2, line 7 --	1
Y	US 3618608 A (MARY E. BRINK), 9 November 1971 (09.11.71), column 1, line 11 - line 26, figures 1-3 --	1
Y	US 5368585 A (GLENDA K. DOKKEN), 29 November 1994 (29.11.94), column 3, line 13 - line 28, figure 1A --	1

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

16 November 2001

Date of mailing of the international search report

04-12-2001

Name and mailing address of the ISA/
Swedish Patent Office
Box 5055, S-102 42 STOCKHOLM
Facsimile No. +46 8 666 02 86

Authorized officer

Tomas Gustafsson/Els
Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 01/01949

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2267024 A (UNI-CHARM CORPORATION), 24 November 1993 (24.11.93), column 8, line 17 - column 9, line 7, figures 1,4 -- -----	1

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.

PCT/SE 01/01949

Patent document cited in search report			Publication date	Patent family member(s)	Publication date
US	5445628	A	29/08/95	US 5454803 A	03/10/95
				AT 142472 T	15/09/96
				AU 647743 B	31/03/94
				AU 655735 B	05/01/95
				AU 5515094 A	05/05/94
				AU 5905490 A	24/01/91
				BR 9003479 A	27/08/91
				CA 2019880 A,C	18/01/91
				CN 1028602 B	31/05/95
				CN 1048798 A	30/01/91
				DE 69028459 D,T	06/02/97
				DK 409307 T	03/03/97
				EG 18823 A	28/02/94
				EP 0409307 A,B	23/01/91
				SE 0409307 T3	
				ES 2091786 T	16/11/96
				FI 100378 B	00/00/00
				FI 903606 D	00/00/00
				GR 3021462 T	31/01/97
				IE 74190 B	16/07/97
				IE 902604 A	27/02/91
				JP 3136652 A	11/06/91
				KR 180011 B	01/04/99
				NZ 234548 A	27/09/93
				PT 94716 A,B	20/03/91
				TR 27286 A	26/12/94
<hr/>					
US	3618608	A	09/11/71	GB 1288341 A	06/09/72
<hr/>					
US	5368585	A	29/11/94	NONE	
<hr/>					
GB	2267024	A	24/11/93	AU 667899 B	18/04/96
				AU 3859093 A	25/11/93
				CA 2096672 A,C	23/11/93
				CN 2164272 U	11/05/94
				DE 59306993 D	00/00/00
				EP 0570980 A,B	24/11/93
				SE 0570980 T3	
				ES 2106227 T	01/11/97
				GB 9310409 D	00/00/00
				JP 3096152 B	10/10/00
				JP 5317356 A	03/12/93
				KR 137121 Y	20/03/99